What is claimed:

- 1. A process for preparing a 4α -aryl substituted epicatechin derivative, which process comprises the steps of:
 - (a) protecting the C-3 hydroxyl group of 5,7,3',4'-tetra-O-benzylepicatechin;
 - (b) oxidizing the C-4 position of the C-3 protected 5,7,3',4'-tetra-O-benzylepicatechin;
 - (c) adding a nucleophilic aryl organometallic reagent to the C-4 oxidized, C-3 protected 5,7,3',4'-tetra-O-benzylepicatechin; and
 - (d) deoxygenating the C-4 position of the C-3 protected 4-aryl-5,7,3',4'-tetra-O-benzyl-4-hydroxyepicatechin to give a C-3 protected 4α-aryl-5,7,3',4'-tetra-O-benzylepicatechin.
- 2. The process of Claim 1, further comprising the step of removing the C-3 protecting group(s).
- 3. The process of Claim 1, further comprising the step of removing benzyl groups.
- 4. The process of Claim 3, wherein the benzyl groups are removed by hydrogenolysis.
- 5. The process of Claim 3, further comprising the step of acetylating hydroxyl groups.
- 6. The process of Claim 1, wherein the 4-aryl substituent is a derivative of epicatechin or of catechin.
- 7. The process of Claim 5, wherein the epicatechin or catechin is linked through the C-8 position of the epicatechin or catechin.
- 8. The process of Claim 5, wherein the nucleophilic aryl organometallic reagent is formed by reacting a C-3 protected 5,7,3',4'-tetra-O-benzyl-8-bromoepicatechin with *tert*-butyllithium.
- 9. The process of Claim 1, wherein the 4-aryl substituent is trimethoxyphenyl.
- 10. The process of Claim 1, wherein the C-3 protecting group is a benzyl group or a trialkylsilyl protecting group.
- 11. The process of Claim 10, wherein the trialkylsilyl protecting group is a *tert*-butyldimethylsilyl group.
- 12. The process of Claim 1, wherein a C-3 protected 5,7,3',4'-tetra-O-benzyl-4-ketoepicatechin is produced in the oxidizing step.

- 13. The process of Claim 12, wherein the oxidizing step is carried out by:
 - (a) reacting the C-3 protected 5,7,3',4'-tetra-O-benzylepicatechin with a quinone-type oxidizing agent to form a C-3 protected 5,7,3',4'-tetra-O-benzyl-4-hydroxyepicatechin; and
 - (b) reacting the C-3 protected 5,7,3',4'-tetra-*O*-benzyl-4-hydroxyepicatechin with *N*-methylmorpholine-*N*-oxide and tetrapropylammonium perruthenate.
- 14. The process of Claim 1, wherein the deoxygenating step is accomplished by reacting the 4-aryl-5,7,3',4'-tetra-O-benzyl-4-hydroxyepicatechin with a trialkylmetal hydride and an organic acid.
- 15. The process of Claim 14, wherein the trialkylmetal hydride is tributyltin hydride or triethylsilane and the organic acid is trifluoroacetic acid.
- 16. The process of Claim 2, further comprising the step of derivatizing the 4-aryl-5,7,3',4'-tetra-O-benzylepicatechin at a C-3 position to form at least one C-3 ester.
- 17. The process of Claim 16, wherein the derivatizing agent is selected from the group consisting of caffeic, cinnamic, coumaric, ferulic, gallic, hydroxybenzoic and sinapic acid.
- 18. The process of Claim 16, further comprising the step of removing the benzyl groups.
- 19. The process of Claim 18, wherein the benzyl groups are removed by hydrogenolysis.
- 20. The process of Claim 18, further comprising the step of acetylating hydroxyl groups.
- 21. A compound of formula:

wherein R is hydrogen, benzyl or acetyl and X is hydroxy or β -hydrogen.

22. A compound of formula:

wherein R¹ is a silyl-based protecting group or a benzyl-type protecting group, and X and Y are independently hydrogen or hydroxy, or X and Y together are oxygen, and Z is hydrogen or a halogen.

23. A compound of formula:

wherein R^1 is a silyl-based protecting group or a benzyl-type protecting group and X is hydroxy or β -hydrogen.

24. A compound of formula:

$$OR^2$$
 OR^2
 OR^2

where R^2 is hydrogen, benzyl, or acetyl and where R^3 and R^4 are independently hydrogen, acetyl, a protected galloyl, or galloyl.